

Isacord® to Sulky® thread color equivalents*

Isacord®	Sulky®	Isacord®	Sulky®	Isacord®	Sulky®	Isacord®	Sulky®	Isacord®	Sulky®
0010.....	1001	0506.....	1124	0853.....	1170	1305.....	1184	1805.....	1259
0015.....	1002	0520.....	1135	0861.....	1085	1306.....	1246	1840.....	1016
0017.....	1001	0532.....	1070	0862.....	1180	1310.....	1168	1860.....	1015
0020.....	1234	0542.....	1159	0870.....	1082	1311.....	1216	1874.....	1130
0101.....	1071	0546.....	1159	0873.....	1180	1312.....	1181	1876.....	1059
0105.....	1203	0552.....	1055	0874.....	1179	1322.....	1057	1900.....	1039
0108.....	1219	0600.....	1187	0904.....	1065	1332.....	1021	1902.....	1147
0111.....	1041	0605.....	1124	0922.....	1025	1334.....	1181	1903.....	1147
0112.....	1220	0608.....	1187	0931.....	1158	1335.....	1181	1904.....	1147
0124.....	1236	0622.....	1083	0932.....	1056	1342.....	1058	1906.....	1533
0131.....	1219	0630.....	1135	0933.....	1057	1344.....	1059	1911.....	1169
0132.....	1220	0640.....	1066	0934.....	1128	1346.....	1247	1912.....	1035
0138.....	0643	0643.....	1243	0940.....	1126	1351.....	1019	1913.....	1169
0142.....	1011	0651.....	1149	0941.....	1126	1352.....	1259	1921.....	1257
0145.....	1011	0660.....	1061	0945.....	1170	1355.....	1186	1940.....	1256
0150.....	1218	0670.....	1071	0970.....	1071	1362.....	1239	1950.....	1511
0151.....	1085	0672.....	1229	1010.....	1238	1366.....	1215	1972.....	1219
0152.....	1219	0700.....	1024	1055.....	1186	1375.....	1131	2011.....	1169
0170.....	1060	0702.....	1024	1060.....	1017	1430.....	1019	2022.....	1090
0176.....	1236	0703.....	1023	1061.....	1179	1514.....	1181	2051.....	1213
0182.....	1236	0704.....	1085	1102.....	1168	1521.....	1020	2101.....	1039
0184.....	1218	0713.....	1167	1106.....	1078	1526.....	1058	2113.....	1035
0220.....	1067	0721.....	1025	1114.....	1021	1532.....	1020	2115.....	1035
0221.....	1067	0722.....	1179	1115.....	1216	1543.....	1059	2123.....	1189
0230.....	1061	0731.....	0523	1120.....	1238	1565.....	1179	2152.....	1119
0232.....	1127	0747.....	1173	1123.....	1128	1600.....	1081	2153.....	1119
0250.....	1022	0761.....	1127	1134.....	1158	1701.....	1246	2155.....	1115
0270.....	1061	0771.....	1127	1140.....	1017	1703.....	1037	2160.....	1115
0310.....	1067	0776.....	1180	1141.....	1054	1704.....	1037	2170.....	1064
0311.....	1124	0781.....	1022	1154.....	1057	1720.....	1184	2171.....	1113
0345.....	1156	0800.....	1024	1161.....	1128	1725.....	1181	2220.....	1511
0352.....	1209	0811.....	1024	1172.....	1149	1730.....	1188	2222.....	1169
0442.....	1227	0821.....	1025	1220.....	1238	1753.....	1827	2224.....	1190
0453.....	1128	0822.....	1070	1233.....	1129	1755.....	1117	2241.....	1119
0463.....	1228	0824.....	1025	1252.....	1128	1760.....	1064	2250.....	1225
0465.....	1173	0832.....	1055	1300.....	1078	1761.....	1015	2300.....	1231
0501.....	1187	0842.....	1126	1301.....	1021	1776.....	1810	2320.....	1511
0504.....	1185	0851.....	1055	1304.....	1078	1800.....	1147	2333.....	1035

***NOTE: Color equivalents listed are intended for general shade reference purposes only and may not indicate an exact match.**
 OESD, Inc. is not responsible for oversights, errors, or omissions. To ensure accuracy, sew a test piece first.

Isacord® to Sulky® thread color equivalents* continued

Isacord®	Sulky®	Isacord®	Sulky®	Isacord®	Sulky®	Isacord®	Sulky®	Isacord®	Sulky®
2336.....	1189	3150.....	1193	3722.....	1076	4152.....	1029	5440.....	1279
2363.....	1121	3151.....	1254	3730.....	1145	4174.....	1234	5450.....	1275
2500.....	1192	3210.....	1235	3732.....	1198	4220.....	1095	5500.....	1510
2504.....	1033	3211.....	1235	3743.....	1171	4230.....	1204	5510.....	1049
2506.....	1192	3241.....	1254	3750.....	1165	4240.....	1204	5513.....	1049
2508.....	1256	3251.....	1193	3761.....	1165	4250.....	1151	5515.....	1101
2510.....	1033	3323.....	1200	3762.....	1028	4332.....	1205	5531.....	1049
2520.....	1511	3331.....	1226	3770.....	1077	4410.....	1513	5552.....	1211
2521.....	1533	3332.....	1196	3810.....	1143	4421.....	1090	5555.....	1174
2530.....	1108	3333.....	1042	3815.....	1029	4423.....	1513	5565.....	1234
2532.....	1224	3335.....	1535	3820.....	1028	4430.....	1095	5610.....	1510
2550.....	1256	3344.....	1182	3830.....	1253	4515.....	1162	5613.....	1101
2560.....	1224	3350.....	1248	3840.....	1222	4531.....	1513	5633.....	1176
2600.....	1255	3353.....	1197	3842.....	1172	4610.....	1046	5643.....	1176
2640.....	1080	3355.....	1043	3853.....	1203	4620.....	1046	5650.....	1209
2650.....	1111	3444.....	1172	3900.....	1534	4625.....	1230	5664.....	1212
2655.....	1111	3522.....	1076	3901.....	1534	4643.....	1233	5722.....	1051
2674.....	1166	3536.....	1195	3902.....	1253	4644.....	1233	5730.....	1510
2711.....	1192	3541.....	1112	3906.....	1534	4752.....	1205	5740.....	1100
2715.....	1192	3543.....	1042	3910.....	1249	4952.....	1560	5770.....	1063
2721.....	1033	3544.....	1535	3920.....	1249	5005.....	1517	5822.....	1104
2761.....	1031	3554.....	1044	3951.....	1203	5010.....	1503	5833.....	1177
2764.....	1111	3572.....	1249	3953.....	1172	5050.....	1045	5866.....	1210
2810.....	1255	3574.....	1182	3962.....	1248	5100.....	1503	5912.....	1510
2830.....	1032	3600.....	1535	3963.....	1248	5101.....	1503	5933.....	1176
2832.....	1255	3611.....	1535	3971.....	1236	5115.....	1046	5934.....	1176
2900.....	1112	3612.....	1253	4010.....	1094	5210.....	1503	5940.....	1187
2905.....	1122	3620.....	1143	4032.....	1172	5220.....	1045	5944.....	1232
2910.....	1032	3622.....	1076	4071.....	1223	5230.....	1045	6010.....	1187
2912.....	1122	3630.....	1201	4073.....	1219	5233.....	1517	6011.....	1274
2920.....	1194	3640.....	1030	4101.....	1094	5324.....	1174	6031.....	1510
2944.....	1182	3641.....	1196	4103.....	1252	5326.....	1174	6051.....	1104
3040.....	1193	3644.....	1294	4111.....	1094	5335.....	1517	6133.....	1227
3045.....	1080	3650.....	1074	4113.....	1252	5374.....	1536	6141.....	1104
3102.....	1197	3652.....	1223	4114.....	1095	5400.....	1101	6151.....	1066
3110.....	1195	3654.....	0505	4116.....	1202	5411.....	1101	6156.....	1210
3114.....	1195	3710.....	1076	4122.....	1095	5415.....	1101		
3130.....	1561	3711.....	1196	4133.....	1162	5422.....	1079		

Rev. 4/08



Isacord® is a registered trademark of Ackermann, a division of the Amann Group.
Sulky® is a registered trademark of Sulky of America.